



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D407-797-111
Job Sheet 178108



Part No: D407-797-111

Job Qty: 2 ea

Part Name: 407 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D407-797 REV D IPP Rev:A 11.02.09 new issue DD verf:JLM IPP Rev:B 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		6/15/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 21 2018
110	Packaging	2 pcs		6/15/18	0.00	0.00	Packaging1-4		JUN 25 2018
120	QC	2 pcs		6/15/18	0.00	0.00	QC4		JUN 25 2018
130	Packaging	2 pcs		6/15/18	0.00	0.00	Packaging3-2		JUN 25 2018
135	DC	2 pcs		6/15/18	0.00	0.00	DC		JUN 25 2018
140	QC21-FG	2 Ea		6/15/18	0.00	0.00	QC21		JUN 25 2018

Part Op 130 - Identify and pack for shipping as per PPP D407-797-111 Location:FG034

Descriptions: 135 - Photocopy bluefile & type labels per PPPD407-797-111 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	4 Ea (2 ea)	90-Start up Operation	506117
AN6-20A	Bolt	4 Ea (2 ea)	90-Start up Operation	5064084
D4271-011	Beam Assembly, Fwd	2 Ea (1 ea)	90-Start up Operation	507853 5079120x1
D4271-013	Beam Assembly, Aft	2 Ea (1 ea)	90-Start up Operation	5074117
D4292-1	Fitting	4 Ea (2 ea)	90-Start up Operation	5081665
D4294-1	Fitting	4 Ea (2 ea)	90-Start up Operation	5060591 (x3) 5082195
D4314-1	Shim	8 Ea (4 ea)	90-Start up Operation	507130x6 5075796x2
D4314-3	Shim	8 Ea (4 ea)	90-Start up Operation	5057130x5 5075794x3
D4713-1	Spacer	2 Ea (1 ea)	90-Start up Operation	5076657
MS21042L6	Nut	8 Ea (4 ea)	90-Start up Operation	5041168
MS24694-S10	Screw MS24694-S10	8 Ea (4 ea)	90-Start up Operation	F12078
MS27151-19	Nut	8 Ea (4 ea)	90-Start up Operation	5042470
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	5050161
NAS1149D0663J	Washer	16 Ea (8 ea)	90-Start up Operation	5043782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	4	41	0
	AN6-20A	4	42	0
	D4271-011	2	1	0
	D4271-013	2	5	0
	D4292-1	4	4	0
	D4294-1	4	5	0

WORK ORDER NON-CONFORMANCE / UPDATE



DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS		MRB (QS1042) Approval					
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐	
NCR No. _____		Suspected Unapproved ☐		QTY Effective: _____							
Date: _____		Step #: _____		Disposition		Completed By		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval	
Description Work Order Deviation											
Root Cause											
Environment ☐ No Re-verification ☐											
Design ☐ Operator ☐											
Doc/Data ☐ Offset/Setup ☐											
Equip/Tooling ☐ Supplier ☐											
Handling/Pre ☐ Training ☐											
Material ☐ Use for Testing ☐											
Internal Transport ☐ Poor Information ☐											
Tribal Knowledge ☐ Rushing ☐											
LOA ☐ Product Improvement ☐											
Substation ☐ Process Improvement ☐											
Past Expiry Date ☐ Manufacturing Process ☐											
Misidentified ☐ Past Due ☐											
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com											
DART AEROSPACE Container No: S082892 Part: D407-797-111 Job No: 178108 Serial No/Batch: S082892 Revision: D Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/21/18											
FAULT CATEGORY											
Temperature/Cure ☐ Power Loss/Surge ☐											
Set-up ☐ Folio/Program ☐											
BOM/Route ☐ Grain ☐											
Broken/Damage/Defect ☐ Weld ☐											
Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐											
Contamination ☐ Out of Sequence ☐											
Countersink ☐ Off-set ☐											
Cut Too Short ☐ Mislabeled ☐											
Instructions Incomplete/Unclear ☐ Fit/Function ☐											
Drill Holes ☐ Misaligned/off center ☐											
Positioned Wrong ☐											
Outside Dimensions ☐											
Over/Under tolerance ☐											
Part Incorrect ☐											
Part Lost/Missing ☐											
Part Moved ☐											
Drawing ☐											
Finish ☐											
Misread ☐											
Turning Sequence ☐											
OTHER: _____											

D4314-1	8	15	0
D4314-3	8	13	0
D4713-1	2	34	0
MS21042L6	8	336	0
MS24694-10	8	0	0
MS27151-19	8	19	0
MS3367-5-0	2	793	0
NAS1149D0663J	16	1,011	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 7:26 AM Dart.lajeunesse.marie

Change Record

Part Number D407-797-111

Page 1 of 1

Description BASKET MOUNTING INSTALLATION

[illegible]



Dart Aerospace Ltd.
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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003987	S082888	AN6-17A	Bolt	s061117	ST334	4
003987	S082887	AN6-20A	Bolt	s064084	ST334	4
003987	S082889	D4271-013	Beam Assembly, Aft	s074151	ST475	2
003987	S057130	D4314-1	Shim	S057129	ST085	6
003987	S082890	D4314-1	Shim	s075996	ST085	2
003987	S057120	D4314-3	Shim	S057119	ST085	5
003987	S082891	D4314-3	Shim	s075994	ST085	3
003987	S082886	D4713-1	Spacer	s072651	ST111	2
003987	S082885	MS21042L6	Nut	s041168	ST303	8
003987	S082884	MS24694-S10	Screw	f120986	ST284	8
003987	S082883	MS27151-19	Nut	s042480	ST275	8
003987	S082882	MS3367-5-0	Tie Wrap	s050161	ST272	2
003987	S082881	NAS1149D0663J	Washer	s043782	ST263	16

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/21/18 9:01 AM dart.quirion.sonia